EMPLOYEE TRAINING RECORD

TRAINING TITLE CHIPPER

KEY TEACHING POINTS

PERSONAL PROTECTIVE EQUIPMENT

- Hearing protection
- GLOVES ARE PROHIBITED
- Safety boots/shoes

1 T 2 F 3 T 4 T 5 T

• Eye protection

- JEWELRY IS PROHIBITED
- Hard hat

SAFE OPERATING PROCEDURES

- Review safe practice rules for applicable equipment (including rental equipment) and perform pre-operational checks.
- Eye and hearing protection shall be worn by the operator and workers in the immediate area. Workers not involved in the chipping operations shall not approach the chipper without personnel protective equipment.
- Gloves shall not be worn.
- The wearing of jewelry is prohibited. Jewelry includes, but is not limited to rings, watches, neck chains and key chains on belts.
- The chipper operators manual shall be available to workers operating or servicing the chipper.
- Before any trailer chipper is towed, the hitch, safety chains and electrical connections shall be properly attached. No one shall ride on any part of the chipper.
- The brush chipper emergency safety shutdown mechanism shall be tested monthly.
- A chipper shall never be operated without proper guards in place.
- The chipper ignition shall be locked and the key removed whenever the unit is left unattended.
- Cutting bar and blades shall be kept sharp, properly adjusted and otherwise maintained in accordance with the manufacturer's recommendations.
- Safety cover or guard shall be placed on rotor knives before adjustment or blade change.
- Disengage the spring-loaded, over-center cocking mechanism on brake master cylinder when servicing chipper emergency shutdown brake service.
- All workers shall be kept clear of the exhaust chute when the chipper is running.
- Rotary drum or disk type brush chippers shall be fed from the side of the feed table and the operator shall immediately run away from the feed table when the brush is taken into the rotor.
- Workers shall never place hands, arms, feet, legs, or any other part of the body on the feed table when the brush chipper is in operation or the rotor is turning.
- Small pieces of brush or wood shall be pushed through the chipper with a stick or branch never with the hands, feet or work tools.
- Materials such as stones, nails, sweepings, etc., shall not be fed into the brush chipper.
- Never attempt to turn rotor drum with hands, use a push stick.
- Brush chipper operator must be trained and qualified.
- The engin, particularly the manifold and exhaust area, shall be kept free of chips and sawdust to prevent fire.

TEST			
QUESTION		ANSWERS	
		TRUE	FALSE
1 All workers shall be kept clear of the exhaust chute when the chipper is running.			
2 Gloves should be worn to protect the hand from limbs and brush.			
3 The chipper ignition shall be locked and the key removed whenever the unit is left unattended.			
4 Never attempt to turn rotor drum with hands, use a push stick.			
5 Workers shall never place hands, arms, feet, legs, or any other part of the body on the feed table when the brush chipper is in operation or the rotor is turning.			
EMPLOYEE'S NAME	EMPLOYEE'S SIGNATURE	DATE	
SUPERVISOR'S NAME	SUPERVISOR'S SIGNATURE	DATE	